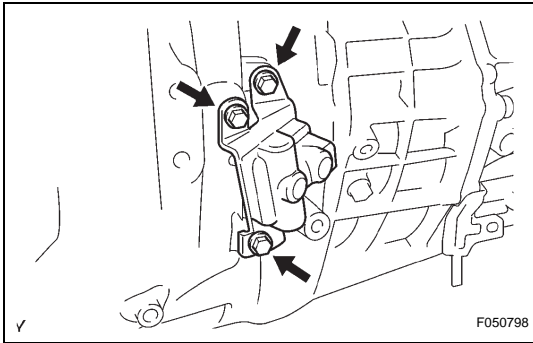
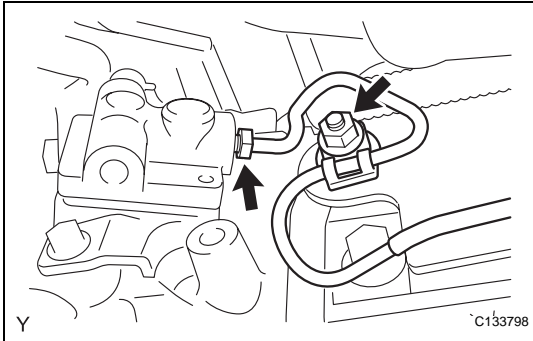


INSTALLATION



1. INSTALL CLUTCH ACCUMULATOR ASSEMBLY

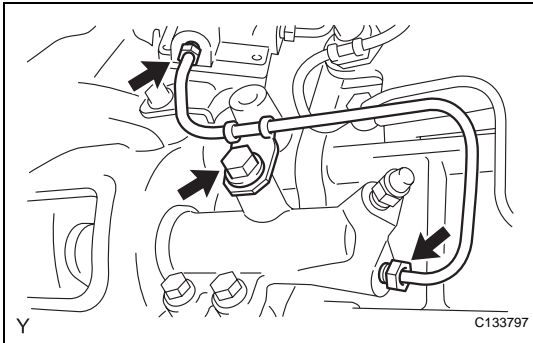
- (a) Install the clutch accumulator with the 3 bolts.
Torque: 12 N*m (120 kgf*cm, 8.7 ft.*lbf)



- (b) Using SST, tighten the flexible hose tube.
SST 09023-00101

Torque: 15 N*m (155 kgf*cm, 11 ft.*lbf)

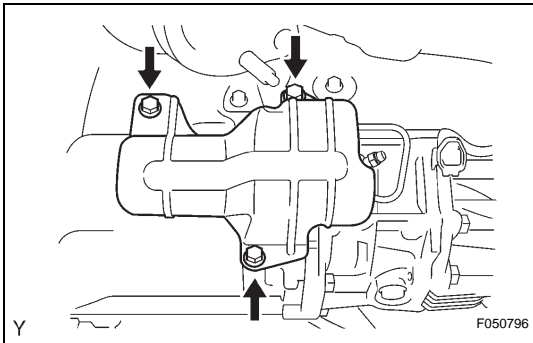
- (c) Install the clutch line bracket with the nut
Torque: 19 N*m (194 kgf*cm, 14 ft.*lbf)



- (d) Using SST, connect the flexible hose tube.
SST 09023-00101

Torque: 15 N*m (153 kgf*cm, 11 ft.*lbf)

- (e) Install the clutch line bracket with the bolt.
Torque: 12 N*m (120 kgf*cm, 8.7 ft.*lbf)



2. INSTALL NO. 1 CLUTCH HOUSING COVER

- (a) Install the No. 1 clutch housing cover with the 3 bolts.
Torque: 12 N*m (120 kgf*cm, 8.7 ft.*lbf)

3. INSTALL NO. 2 MANIFOLD STAY (See page [MT-14](#))

4. INSTALL NO. 2 EXHAUST FRONT PIPE ASSEMBLY (See page [EX-5](#))

5. BLEED CLUTCH PIPE LINE

- (a) Fill the brake reservoir tank with the brake fluid and bleed the clutch system.

Torque: 11 N*m (110 kgf*cm, 8.0 ft.*lbf)

6. CHECK FOR CLUTCH FLUID LEAKAGE

7. CHECK FLUID LEVEL IN RESERVOIR